1. Products for horticulture applications

f | PAR900 T Cost-efficient mid-iron float glass. Thermally toughening is optional.

f | PAR910 T Low-iron float glass with optimized optical properties and higher transmittance in the UV range. Thermally toughening is optional.

f | PAR935 HT Thermally toughened low-iron float glass, performed with a single-side ultra-durable antireflection coating “HT”.

f | PAR960 HT The top-quality product of our horticulture glass family. Thermally toughened and performed with a double-side ultra-durable antireflection coating, which enhances the light transmission considerably.

2. Optical properties

	Normal transmittance *T n* (1)	**Hemispherical transmittance *T hem* (3), (4)**	**Normal transmittance *UV* (4), (5)**	**Normal transmittance *@ 320 nm* (4)**
Method	WUR-TNO	WUR-TNO		
Standard	NEN 2675	NEN 2675	EN 410	
**f	PAR900 T**	≥ 90 %	83 %	67 %	22 %
**f	PAR910 T**	≥ 91 %	84 %	85 %	71 %
**f	PAR935 HT**	94,0 % ± 1,0 (2)	87,0 %	88 %	74 %
**f	PAR960 HT**	96,5 % ± 1,0 (2)	89,5 %	90 %	76 %

(1) Photosynthetically Active Radiation (T normal) standardized to 4 mm thickness
(2) Measured after a purification- and tempering process
(3) Photosynthetically Active Radiation (T hemispherical) standardized to 4 mm thickness
(4) Typically values standardized to 4 mm thickness
(5) Ultraviolet radiation standardized to 4 mm thickness

Report optical lab Wageningen UR Greenhouse Horticulture is available on request

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3. Glass properties

	Cut	Thermally toughened "T"	Antireflection coated "HT"
Density (at 18°C)	2500 kg / m³		
Thickness	4 mm ± 0,2 mm and 5 mm ± 0,2 mm		
Thermally toughened	No	Yes	Yes
Mechanical strength	≥ 45 x 10^6 Pa	≥ 120 x 10^6 Pa	
Maximum dimension	2600 mm x 2200 mm	2600 mm x 1500 mm	
Tolerance	Length of edge: ± 1 mm		
Rectangularity	Difference between diagonals: ≤ 3 mm		
Edge	Cut edge	Ground edge RK2 (C-edge)	
Local warp	n/a	0,5 mm / 300 mm	
Global warp	n/a	3 mm / m	
Longitudinal bubbles (core size)	≤ 3 mm: Unlimited > 3 mm to 10 mm: Maximum 4 per sheet > 10 mm: Not allowed		
Other point blemishes	≤ 0,5 mm: Unlimited > 0,5 mm to 2,0 mm: Maximum 2 per sheet > 2,0 mm: Not allowed		
Chips (l x w x d)	n/a	Maximum 10 mm x 2,5 mm x 1 mm	

4. Conformity

The basic glass for products referred to 1. is according to DIN EN 572-2 latest version - Glass in building - Basic soda lime silicate glass products - Part 2: Float glass.

Thermally toughened products referred to 1. are according to DIN EN 12150 et. seqq. latest version - Glass in building - Thermally toughened soda lime silicate safety glass.

Products with coating referred to 1. are according to DIN EN 1096 et. seqq. latest version - Glass in building - Coated glass.

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